

**ASSEMBLY INSTRUCTIONS:**

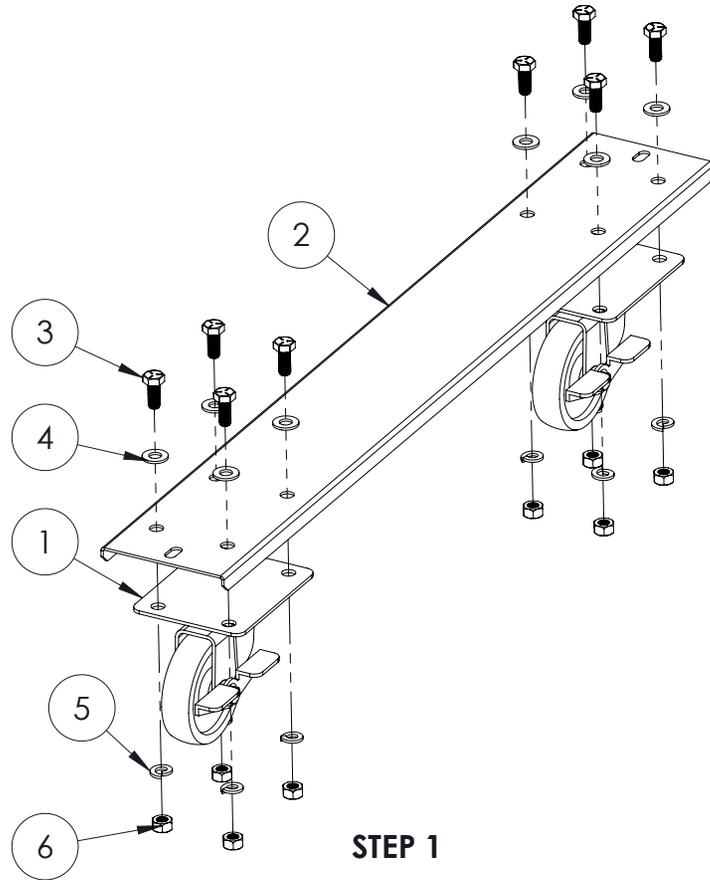
STEP 1) ASSEMBLE CASTERS (ITEM 1) TO  
CASTER SUPPORT (ITEM2) WITH BOLTS,  
WASHERS AND NUTS.

STEP 2) ASSEMBLE CASTER SUPPORT (ITEM 2) TO  
BOTTOM OF LEG ASSEMBLY (ITEM 7) WITH  
BOLTS, WASHERS AND NUTS.

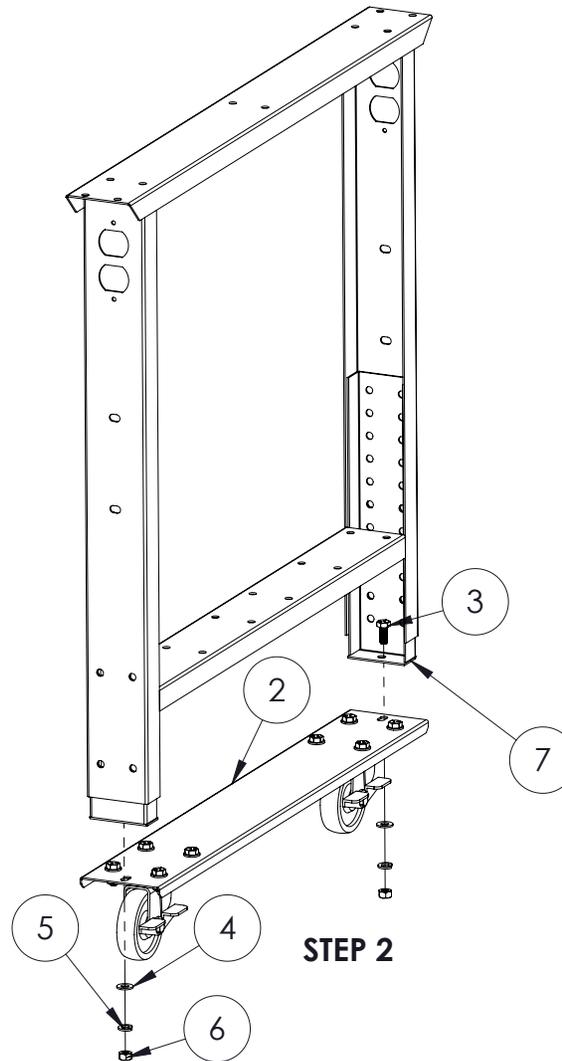
STEP 3) COMPLETED ASSEMBLY.

# CASTER KIT (OPTIONAL)

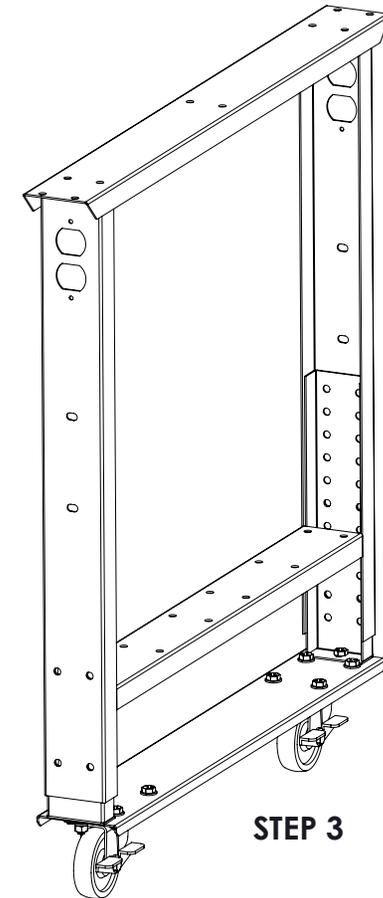
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CC100	4" SWIVEL CASTER WITH BRAKE	4
2	HWB-CSdd	CASTER SUPPORT	2
3	MS104	5/16-18 X 3/4 HEX HEAD CAP SCREW	20
4	W121	5/16 FLAT WASHER ZINC PLATED	20
5	W111	5/16 SPLIT LOCK WASHER ZINC PLATED	20
6	N104	5/16-18 HEX NUT	20
7	HWB-BL-FT-12	ADJUSTABLE FOOT (INCLUDED WITH WORKBENCH)	



STEP 1



STEP 2



STEP 3

**Hallowell**

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DESCRIPTION

**CASTER KIT ASSEMBLY  
INSTRUCTION FOR  
WORKBENCHES**

DRAWING NO.  
**SA1714**